



## **Discovery I/II Stainless Steel Rear Door Panel installation**

### Tools needed:

Philips screwdriver

Panel removal tool

Electric Drill

3/8" Drill Bit

Remove plastic faceplate behind the pull handle. Remove factory door panel with a panel removal tool starting at one corner and slowly working your around until the panel releases.

Locate which of the factory holes will be used with your new SS panel. Mark them accordingly. Use a small cotter pin tool or small pick to remove the factory clip retainers for the holes in which you previously marked.

Drill out holes with electric drill and 3/8" drill bit. Take your time so as to not over enlarge the hole. Once hole is drilled place the jack nut up to the hole and GENTLY push it through the hole. You might have to use a rubber mallet to do this. It should go through tightly but without crushing the jack nut. Once jack nut is in place use the 1" SS Machine screw to set the nut. We have included extra machine screws so that you may use the same machine screw to set all jack nuts thus keeping final assembly visually pleasing with unused machine screws. Tighten the screw with the Philips screwdriver while holding the jack nut in place with the panel removal tool used earlier. Take care on the first couple until you get the hang of it as it's possible for the jack nut to not seat properly and become very difficult to use. I would suggest starting at a location where the back of the nut is easily accessible. Repeat this process for all necessary jack nuts.

Take the shiny new SS panel and place onto door. Starting in the middle secure the panel with the shorter SS machine screws. Do not completely tighten the screws at this point as some adjustment will be needed for all the holes to line up. Once all of the screws are in place replace the factory faceplate behind the pull handle. When this is complete go back and tighten all other screws securing the door panel. Do not overtighten these screws.

Enjoy your panel!